10

15

20

25

## Claims

- 1. A rechargeable, alkaline battery including an anode electrode, a cathode electrode, said electrodes being separated by a stack of hydrogen permeable regenerated cellulose films.
- 2. A battery according to Claim 1 in which at least one of the films contains a dispersion of salt particles.
- ♣3. A battery according to claim 2 in which the stack includes at least 2 regenerated cellulose films and the films include domains permeable to hydrogen gas.
- 4. A battery according to claim 3 in which the anode electrode contains zinc and one of the regenerated cellulose films contains a dispersion of copper salt particles.
- 5 A battery according the Claim 4 further including a film of regenerated cellulose containing a dispersion of particles of metal sulfide that react with copper ions to form copper sulfide.
- 6. A battery according to claim 3 in which the cathode electrode contains silver and one of the regenerated cellulose films contains a dispersion of a fluoride salt particles.
- 7. A battery according to Claim 1 in which the stack of regenerated cellulose films further includes at least one hydrogen permeable layer of hydrocarbon polymer.
  - 8. A battery according to Claim 7 containing 1-5 layers of the hydrocarbon polymer.
- 9. A battery according to Claim 2 in which the stack
  30 contains at least one hydrogen-permeable regenerated
  cellulose film absent salt particles.

jæi:

15

20

25

30

- 10. A battery according to Claim 9 in which the regenerated cellulose film absent salt particles is disposed between the copper salt containing regenerated cellulose film and the anode.
- 11. A battery according to Claim 5 in which the copper salt containing regenerated cellulose film is disposed between the metal sulfide salt containing regenerated cellulose film and the fluoride salt particles containing regenerated cellulose film.
- 12. A battery according to Claim 8 in which a layer of hydrogen permeable hydrocarbon polymer is disposed between the copper salt containing regenerated cellulose film and the metal sulfide containing regenerated cellulose film.
  - 13. A battery according to Claim 8 in which the hydrocarbon polymer is a polyalkylene of a monomer containing 2-8 carbon atoms.
  - 14. A battery according to Claim 13 in which the hydrocarbon polymer is selected from the group consisting of polyethylene and polypropylene.
  - 15. A battery according to Claim 1 in which the films have a thickness from 10 to 250 microns.
  - 16. A battery according to Claim 3 in which the regenerated cellulose film contains from 10 to 80 parts by weight of the hydrogen permeable domains based on 100 parts of regenerated cellulose.
  - 17. A battery according to Claim 16 in which the domains comprise a cellulose other.
  - 18. A battery according to Claim 17 in which the ether is ethyl cellulose.
    - 19. A battery according the Claim 6 in which the regenerated cellulose film adjacent the cathode contains a

5

dispersion of a fluoride salt have a solubility of from  $10\mu g/ml$  to 10mg/ml.

- 20. A battery according to Claim 4 in which the copper salt has a solubility from 10µg/ml to 10mg/ml.
- 21. A battery according to Claim 5 in which the metal sulfide has a solubility of less than 1µg/ml.